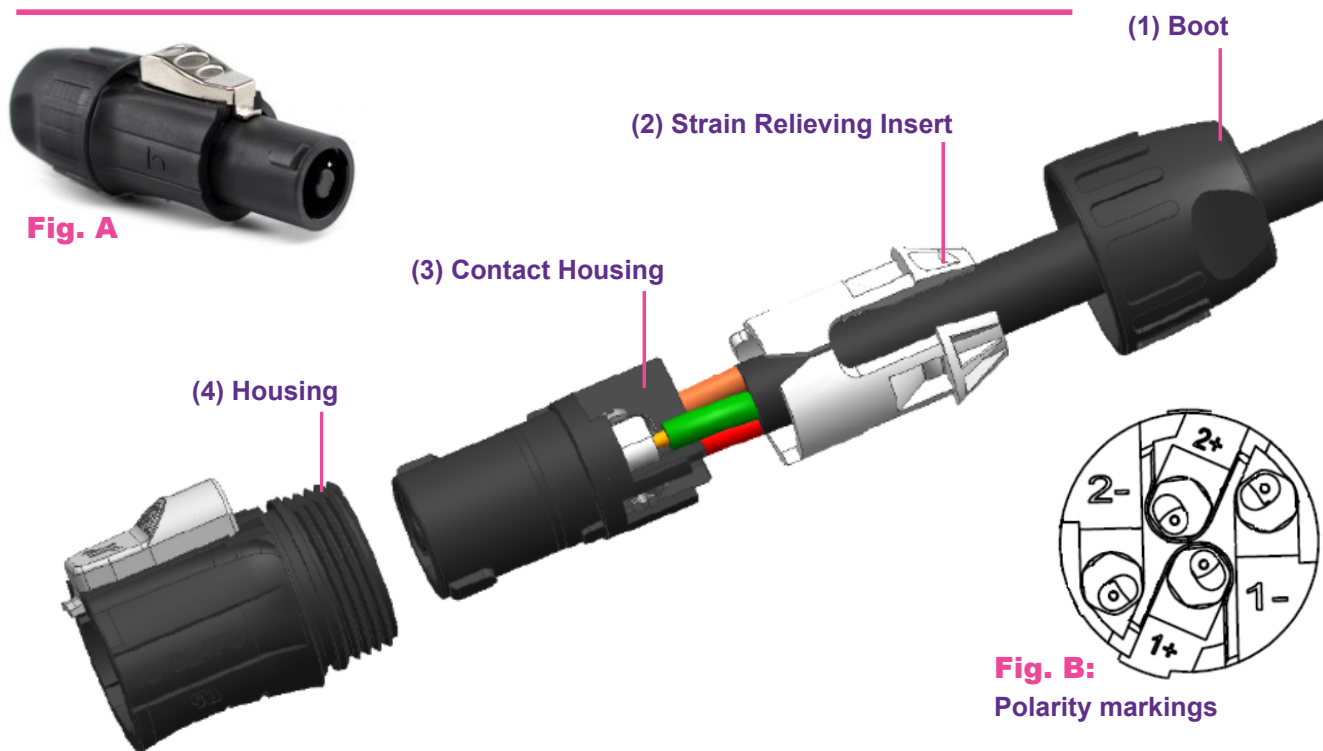


# How to Assemble a Speakerlatch Connector

- Step 1:** Slide the boot (1) and the strain relieving insert (2) over the unterminated end of the cable and push them back out of your way.
- Step 2:** Strip the jacket of your cable back 20mm and strip the insulation on your conductors back 8mm. (Max conductor O.D. 2.75 mm)
- Step 3:** Using a phillips head screwdriver, unscrew the terminals on the contact housing (3).
- Step 4:** Insert the conductors into the proper terminals following the polarity markings in Fig. B and then fasten the screw clamps with a screwdriver.
- Step 5:** Slide the insert (2) back up the cable to meet the contact housing (3). Align the cutouts on the insert with the cutouts on the contact housing.
- Step 6:** Align the internal keyways to slide the contact housing (3) and the strain relief (2) into the housing (4).
- Step 7:** Slide the boot (1) back up the cable and twist it onto the housing (4). Tighten the boot (1) Ensure proper threading of the boot (1) to the housing (4). The final assembled connector should resemble Fig. A.



## Pieces Included in Package:

Housing  
Contact Housing  
Plastic Strain Relief  
Boot

## Other Tools You Will Need:

Phillips Head Screwdriver  
Cable and Insulation Stripper  
Unterminated Speaker Cable  
Metric Ruler